## WHAT IS CLAIMED IS:

- A method of manufacturing a probe comprising a cantilever beam, a probe tip and a contact area, said method
  comprising the steps of:
  - etching a substrate using a first patterned masking layer as an etch mask, said etching creating a mould in said substrate;
- depositing a first layer on said mould and on said
  patterned masking layer;
  - patterning said first layer to form the probe tip;
  - partially under-etching the probe tip using said patterned first layer as a hard mask; and
- peeling off the probe tip from the underlying firstpatterned masking layer.
  - 2. The method as recited in Claim 1, further comprising the step of using said patterned first layer as a mask to remove said first patterned masking layer.
- 3. The method as recited in Claim 1, further20 comprising the step of selectively depositing at least one additional layer on said patterned first layer.
  - 4. The method as recited in Claim 4, wherein said first layer comprises a metal, and wherein said step of selectively depositing comprises the step of plating.
- 5. The method as recited in Claim 5, wherein said first layer comprises Ti, W and Au and said additional layer comprises Ni.
  - 6. The method as recited in Claim 1, further comprising the steps of:
- temporarily spacing apart a substantial part of said probe tip and said underlying first patterned masking layer; and
  attaching a holder chip to said contact area.

- 7. The method as recited in Claim 1, wherein said partially under-etching of said probe tip under-etches at least the probe tip.
- 8. The method as recited in Claim 1, wherein said partially under-etching of said probe tip under-etches at least the probe tip and the cantilever beam.
  - 9. The method as recited in Claim 1, further comprising the steps of:
- depositing a second layer on said mould and on said first 10 patterned masking layer; and
  - patterning said second layer to form the probe tip.
  - 10. The method as recited in Claim 9, wherein said first and said second layers comprise substantially the same material.
- 15 11. The method as recited in Claim 10, wherein said material comprises Ti, W and Au.
  - 12. The method as recited in Claim 9, wherein said first and said second layers comprise substantially different material.
- 13. The method as recited in Claim 12, wherein said first layer comprises Ti, W and Au and said second layer comprises Cr or Diamond.
  - 14. The method as recited in Claim 9, further comprising the step of annealing.
- 25 15. The method as recited in Claim 1, wherein said substrate comprises silicon.
  - 16. The method as recited in Claim 1, wherein said first patterned masking layer comprises one of oxides, nitrides, and oxynitrides.
- 17. A probe comprising a cantilever beam, a probe tip and a contact area, the probe being manufactured by a method comprising the steps of:

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- etching a substrate using a first patterned masking layer as an etch mask, said etching creating a mould in said substrate;
- depositing a first layer on said mould and on said patterned masking layer;
  - patterning said first layer to form the probe tip;
  - partially under-etching the probe tip using said patterned first layer as a hard mask; and
- peeling off the probe tip from the underlying firstpatterned masking layer.
  - 18. The probe as recited in Claim 17, wherein the method further comprises:
  - depositing a second layer on said mould and on said first patterned masking layer; and
- 15 patterning said second layer to form the probe tip.
  - 19. A system for manufacturing a probe, the system comprising:
  - means for etching a substrate using a first patterned masking layer as an etch mask, said etching means creating
- 20 a mould in said substrate;
  - means for depositing a first layer on said mould and on said patterned masking layer;
  - means for patterning said first layer to form a probe tip;
  - means for partially under-etching the probe tip using said
- patterned first layer as a hard mask; and
  - means for peeling off the probe tip from the underlying first patterned masking layer.
  - 20. The system as recited in Claim 19, further comprising:
- 30 means for depositing a second layer on said mould and on said first patterned masking layer; and

- means for patterning said second layer to form the probe tip.